

人教版一年 下册20以内 位加法口算 子版

姓名 _____ 正 数 _____

$8 + 9 = (\quad)$	$6 + 4 = (\quad)$	$7 + 4 = (\quad)$	$15 + 5 = (\quad)$
$5 + 5 = (\quad)$	$8 + 12 = (\quad)$	$1 + 19 = (\quad)$	$12 + 8 = (\quad)$
$13 + 7 = (\quad)$	$7 + 6 = (\quad)$	$9 + 4 = (\quad)$	$5 + 6 = (\quad)$
$2 + 18 = (\quad)$	$9 + 1 = (\quad)$	$5 + 7 = (\quad)$	$7 + 13 = (\quad)$
$8 + 6 = (\quad)$	$9 + 6 = (\quad)$	$8 + 8 = (\quad)$	$3 + 8 = (\quad)$
$14 + 6 = (\quad)$	$16 + 4 = (\quad)$	$6 + 5 = (\quad)$	$7 + 5 = (\quad)$
$9 + 8 = (\quad)$	$3 + 7 = (\quad)$	$6 + 7 = (\quad)$	$10 + 9 = (\quad)$
$7 + 3 = (\quad)$	$6 + 14 = (\quad)$	$8 + 7 = (\quad)$	$6 + 9 = (\quad)$
$3 + 17 = (\quad)$	$11 + 9 = (\quad)$	$7 + 9 = (\quad)$	$19 + 1 = (\quad)$
$3 + 9 = (\quad)$	$18 + 2 = (\quad)$	$4 + 7 = (\quad)$	$4 + 16 = (\quad)$
$6 + 8 = (\quad)$	$7 + 7 = (\quad)$	$9 + 7 = (\quad)$	$9 + 10 = (\quad)$
$9 + 2 = (\quad)$	$9 + 9 = (\quad)$	$6 + 6 = (\quad)$	$4 + 9 = (\quad)$
$8 + 2 = (\quad)$	$8 + 5 = (\quad)$	$4 + 6 = (\quad)$	$5 + 8 = (\quad)$
$8 + 3 = (\quad)$	$5 + 9 = (\quad)$	$8 + 4 = (\quad)$	$5 + 15 = (\quad)$
$17 + 3 = (\quad)$	$4 + 8 = (\quad)$	$9 + 5 = (\quad)$	$9 + 11 = (\quad)$
$2 + 9 = (\quad)$	$1 + 9 = (\quad)$	$7 + 8 = (\quad)$	$9 + 3 = (\quad)$
$6 + 5 = (\quad)$	$5 + 5 = (\quad)$	$9 + 4 = (\quad)$	$9 + 11 = (\quad)$
$5 + 9 = (\quad)$	$19 + 1 = (\quad)$	$9 + 8 = (\quad)$	$9 + 11 = (\quad)$
$8 + 3 = (\quad)$	$6 + 8 = (\quad)$	$4 + 8 = (\quad)$	$6 + 14 = (\quad)$
$7 + 7 = (\quad)$	$8 + 8 = (\quad)$	$7 + 8 = (\quad)$	$7 + 8 = (\quad)$
$10 + 9 = (\quad)$	$7 + 3 = (\quad)$	$8 + 8 = (\quad)$	$8 + 8 = (\quad)$
$5 + 15 = (\quad)$	$13 + 7 = (\quad)$	$4 + 8 = (\quad)$	$4 + 16 = (\quad)$
$6 + 6 = (\quad)$	$5 + 7 = (\quad)$	$9 + 3 = (\quad)$	$3 + 7 = (\quad)$
$7 + 9 = (\quad)$	$8 + 12 = (\quad)$	$9 + 3 = (\quad)$	$8 + 9 = (\quad)$

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姓名 _____ 正 数 _____

$4 + 16 = ()$	$9 + 2 = ()$	$1 + 19 = ()$	$8 + 6 = ()$
$8 + 3 = ()$	$8 + 7 = ()$	$19 + 1 = ()$	$1 + 19 = ()$
$9 + 11 = ()$	$4 + 6 = ()$	$17 + 3 = ()$	$3 + 9 = ()$
$9 + 6 = ()$	$9 + 10 = ()$	$1 + 19 = ()$	$8 + 4 = ()$
$9 + 10 = ()$	$5 + 5 = ()$	$2 + 9 = ()$	$4 + 7 = ()$
$2 + 18 = ()$	$7 + 3 = ()$	$3 + 7 = ()$	$6 + 5 = ()$
$7 + 4 = ()$	$8 + 7 = ()$	$9 + 7 = ()$	$9 + 5 = ()$
$5 + 9 = ()$	$9 + 5 = ()$	$2 + 18 = ()$	$6 + 14 = ()$
$19 + 1 = ()$	$1 + 9 = ()$	$6 + 5 = ()$	$13 + 7 = ()$
$6 + 9 = ()$	$6 + 6 = ()$	$8 + 3 = ()$	$5 + 5 = ()$
$8 + 9 = ()$	$5 + 5 = ()$	$9 + 4 = ()$	$7 + 13 = ()$
$7 + 4 = ()$	$2 + 18 = ()$	$8 + 5 = ()$	$10 + 9 = ()$
$8 + 5 = ()$	$7 + 8 = ()$	$17 + 3 = ()$	$3 + 17 = ()$
$8 + 8 = ()$	$14 + 6 = ()$	$6 + 4 = ()$	$6 + 5 = ()$
$9 + 7 = ()$	$6 + 14 = ()$	$4 + 16 = ()$	$8 + 6 = ()$
$9 + 11 = ()$	$9 + 10 = ()$	$19 + 1 = ()$	$9 + 9 = ()$
$8 + 3 = ()$	$16 + 4 = ()$	$2 + 9 = ()$	$3 + 17 = ()$
$9 + 4 = ()$	$9 + 10 = ()$	$4 + 8 = ()$	$9 + 8 = ()$
$1 + 9 = ()$	$7 + 8 = ()$	$9 + 10 = ()$	$7 + 7 = ()$
$9 + 10 = ()$	$15 + 5 = ()$	$2 + 18 = ()$	$1 + 9 = ()$
$6 + 7 = ()$	$7 + 8 = ()$	$8 + 3 = ()$	$2 + 9 = ()$
$1 + 9 = ()$	$8 + 6 = ()$	$15 + 5 = ()$	$11 + 9 = ()$
$1 + 19 = ()$	$16 + 4 = ()$	$6 + 7 = ()$	$7 + 8 = ()$
$9 + 3 = ()$	$8 + 6 = ()$	$6 + 9 = ()$	$6 + 5 = ()$