

人教版一年 下册20以内不 位加法口算 子版

姓名 _____ 正 数 _____

$18 + 1 =$

$2 + 17 =$

$3 + 14 =$

$2 + 7 =$

$3 + 15 =$

$11 + 6 =$

$2 + 3 =$

$1 + 13 =$

$1 + 17 =$

$12 + 3 =$

$1 + 3 =$

$11 + 2 =$

$12 + 7 =$

$11 + 4 =$

$2 + 2 =$

$3 + 1 =$

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$14 + 3 =$

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$2 + 15 =$

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$16 + 3 =$

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$5 + 3 =$

$1 + 8 =$

$11 + 5 =$

$6 + 12 =$

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$3 + 2 =$

$11 + 1 =$

$2 + 16 =$

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$16 + 2 =$

$3 + 13 =$

$5 + 13 =$

$17 + 2 =$

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