

一年 下册20以内加法口算 大全

姓名 _____ 正 数 _____

$12 + 4 =$	$5 + 7 =$	$6 + 4 =$	$11 + 5 =$
$2 + 3 =$	$8 + 6 =$	$9 + 5 =$	$6 + 6 =$
$1 + 9 =$	$3 + 4 =$	$4 + 8 =$	$8 + 11 =$
$0 + 8 =$	$0 + 18 =$	$8 + 5 =$	$4 + 11 =$
$10 + 9 =$	$4 + 15 =$	$7 + 13 =$	$5 + 2 =$
$1 + 18 =$	$6 + 13 =$	$1 + 12 =$	$3 + 5 =$
$10 + 2 =$	$15 + 0 =$	$8 + 8 =$	$2 + 7 =$
$14 + 3 =$	$4 + 1 =$	$6 + 2 =$	$12 + 3 =$
$14 + 4 =$	$7 + 4 =$	$1 + 6 =$	$8 + 2 =$
$6 + 11 =$	$4 + 12 =$	$10 + 8 =$	$15 + 4 =$
$6 + 14 =$	$0 + 3 =$	$15 + 1 =$	$8 + 7 =$
$4 + 3 =$	$12 + 0 =$	$5 + 14 =$	$4 + 6 =$
$5 + 5 =$	$17 + 3 =$	$16 + 3 =$	$10 + 7 =$
$13 + 5 =$	$1 + 17 =$	$20 + 0 =$	$7 + 7 =$
$13 + 4 =$	$14 + 0 =$	$17 + 1 =$	$1 + 11 =$
$5 + 0 =$	$5 + 3 =$	$9 + 9 =$	$8 + 3 =$
$3 + 13 =$	$1 + 19 =$	$11 + 2 =$	$5 + 13 =$
$11 + 9 =$	$0 + 7 =$	$10 + 3 =$	$14 + 1 =$
$7 + 2 =$	$15 + 2 =$	$5 + 4 =$	$9 + 3 =$
$14 + 5 =$	$8 + 12 =$	$9 + 1 =$	$2 + 4 =$
$7 + 3 =$	$10 + 6 =$	$5 + 8 =$	$0 + 14 =$
$0 + 13 =$	$1 + 4 =$	$7 + 6 =$	$0 + 17 =$
$13 + 3 =$	$6 + 1 =$	$0 + 10 =$	$3 + 9 =$
$11 + 3 =$	$5 + 1 =$	$16 + 2 =$	$1 + 5 =$

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姓名 _____ 正 数 _____

$6 + 7 =$	$6 + 0 =$	$2 + 16 =$	$3 + 2 =$
$3 + 6 =$	$0 + 20 =$	$3 + 12 =$	$1 + 13 =$
$11 + 8 =$	$5 + 6 =$	$2 + 11 =$	$5 + 11 =$
$7 + 0 =$	$1 + 14 =$	$9 + 8 =$	$0 + 4 =$
$1 + 7 =$	$12 + 5 =$	$8 + 0 =$	$4 + 7 =$
$3 + 15 =$	$2 + 17 =$	$12 + 7 =$	$15 + 5 =$
$0 + 9 =$	$6 + 12 =$	$8 + 1 =$	$11 + 6 =$
$9 + 10 =$	$1 + 2 =$	$2 + 15 =$	$19 + 1 =$
$3 + 7 =$	$1 + 3 =$	$4 + 13 =$	$1 + 16 =$
$4 + 5 =$	$3 + 14 =$	$2 + 13 =$	$0 + 1 =$
$12 + 0 =$	$12 + 5 =$	$4 + 3 =$	$1 + 3 =$
$9 + 10 =$	$2 + 16 =$	$2 + 4 =$	$2 + 17 =$
$2 + 3 =$	$12 + 3 =$	$8 + 11 =$	$2 + 3 =$
$20 + 0 =$	$5 + 2 =$	$3 + 9 =$	$3 + 5 =$
$0 + 9 =$	$5 + 11 =$	$9 + 10 =$	$9 + 8 =$
$1 + 12 =$	$4 + 7 =$	$5 + 7 =$	$1 + 11 =$
$12 + 0 =$	$2 + 7 =$	$14 + 5 =$	$10 + 3 =$
$0 + 1 =$	$0 + 9 =$	$7 + 6 =$	$9 + 1 =$
$4 + 6 =$	$5 + 8 =$	$8 + 2 =$	$11 + 2 =$
$14 + 3 =$	$1 + 5 =$	$3 + 5 =$	$1 + 6 =$
$8 + 12 =$	$5 + 7 =$	$7 + 3 =$	$16 + 3 =$
$5 + 4 =$	$7 + 2 =$	$6 + 11 =$	$3 + 7 =$
$11 + 2 =$	$9 + 8 =$	$13 + 5 =$	$13 + 5 =$
$7 + 2 =$	$14 + 3 =$	$15 + 5 =$	$7 + 2 =$