

一年 下册20以内不 位加法口算

姓名 _____ 正 数 _____

$15 + 2 =$	$5 + 4 =$	$4 + 5 =$	$4 + 13 =$
$12 + 7 =$	$1 + 8 =$	$3 + 6 =$	$5 + 12 =$
$16 + 2 =$	$6 + 13 =$	$1 + 6 =$	$3 + 15 =$
$15 + 4 =$	$13 + 2 =$	$11 + 4 =$	$7 + 2 =$
$13 + 1 =$	$2 + 1 =$	$12 + 5 =$	$2 + 5 =$
$2 + 7 =$	$14 + 3 =$	$2 + 16 =$	$4 + 1 =$
$5 + 13 =$	$12 + 3 =$	$6 + 12 =$	$11 + 2 =$
$17 + 1 =$	$2 + 13 =$	$4 + 12 =$	$2 + 3 =$
$1 + 1 =$	$1 + 18 =$	$12 + 6 =$	$11 + 5 =$
$11 + 3 =$	$6 + 2 =$	$8 + 1 =$	$11 + 8 =$
$4 + 3 =$	$16 + 1 =$	$17 + 2 =$	$16 + 3 =$
$1 + 17 =$	$6 + 3 =$	$12 + 4 =$	$4 + 15 =$
$3 + 11 =$	$3 + 5 =$	$2 + 4 =$	$4 + 2 =$
$3 + 12 =$	$2 + 14 =$	$1 + 15 =$	$1 + 14 =$
$6 + 1 =$	$5 + 3 =$	$4 + 14 =$	$12 + 1 =$
$1 + 3 =$	$3 + 1 =$	$4 + 4 =$	$2 + 17 =$
$14 + 4 =$	$7 + 1 =$	$14 + 1 =$	$18 + 1 =$
$1 + 13 =$	$2 + 2 =$	$2 + 12 =$	$3 + 13 =$
$1 + 5 =$	$5 + 2 =$	$15 + 1 =$	$3 + 4 =$
$5 + 1 =$	$3 + 3 =$	$5 + 11 =$	$7 + 12 =$
$11 + 6 =$	$8 + 11 =$	$7 + 11 =$	$2 + 15 =$
$4 + 11 =$	$12 + 2 =$	$2 + 6 =$	$1 + 11 =$
$1 + 2 =$	$14 + 2 =$	$1 + 16 =$	$6 + 11 =$
$11 + 7 =$	$3 + 14 =$	$2 + 11 =$	$3 + 2 =$

一年 下册20以内不 位加法口算

姓名 _____ 正 数 _____

$15 + 3 =$

$13 + 4 =$

$1 + 4 =$

$13 + 5 =$

$13 + 6 =$

$1 + 7 =$

$14 + 5 =$

$11 + 1 =$

$14 + 1 =$

$4 + 4 =$

$1 + 5 =$

$7 + 12 =$

$6 + 12 =$

$15 + 1 =$

$4 + 13 =$

$4 + 12 =$

$1 + 13 =$

$11 + 4 =$

$2 + 12 =$

$2 + 3 =$

$12 + 7 =$

$13 + 4 =$

$1 + 17 =$

$7 + 11 =$

$1 + 8 =$

$1 + 3 =$

$2 + 15 =$

$6 + 1 =$

$2 + 17 =$

$2 + 12 =$

$1 + 4 =$

$14 + 1 =$

$1 + 5 =$

$11 + 3 =$

$11 + 7 =$

$14 + 4 =$

$3 + 13 =$

$1 + 13 =$

$1 + 5 =$

$3 + 1 =$

$6 + 1 =$

$7 + 2 =$

$2 + 4 =$

$6 + 13 =$

$6 + 11 =$

$1 + 13 =$

$2 + 2 =$

$5 + 4 =$

$5 + 14 =$

$15 + 4 =$

$8 + 1 =$

$13 + 4 =$

$4 + 4 =$

$2 + 6 =$

$14 + 2 =$

$12 + 1 =$

$5 + 4 =$

$16 + 1 =$

$11 + 1 =$

$5 + 4 =$

$13 + 6 =$

$4 + 5 =$

$1 + 7 =$

$1 + 13 =$

$1 + 18 =$

$13 + 6 =$

$3 + 13 =$

$13 + 5 =$

$2 + 12 =$

$2 + 17 =$

$14 + 3 =$

$1 + 14 =$

$2 + 5 =$

$13 + 2 =$

$16 + 1 =$

$2 + 4 =$

$2 + 5 =$

$16 + 1 =$

$14 + 5 =$

$2 + 16 =$

$1 + 6 =$

$4 + 11 =$

$3 + 6 =$

$17 + 2 =$

$4 + 2 =$

$13 + 3 =$

$16 + 3 =$

$3 + 1 =$

$2 + 7 =$

$12 + 4 =$

$15 + 2 =$

$12 + 2 =$

$11 + 3 =$

$14 + 5 =$

$3 + 13 =$

$12 + 4 =$