

一年下册20以内位加法口算

姓名 _____ 正数 _____

$9 + 10 =$ ()	$5 + 8 =$ ()	$7 + 3 =$ ()	$6 + 8 =$ ()
$1 + 19 =$ ()	$8 + 6 =$ ()	$18 + 2 =$ ()	$4 + 8 =$ ()
$6 + 7 =$ ()	$4 + 7 =$ ()	$5 + 9 =$ ()	$6 + 9 =$ ()
$8 + 9 =$ ()	$4 + 16 =$ ()	$8 + 4 =$ ()	$7 + 7 =$ ()
$11 + 9 =$ ()	$4 + 6 =$ ()	$9 + 7 =$ ()	$3 + 17 =$ ()
$9 + 9 =$ ()	$8 + 3 =$ ()	$6 + 6 =$ ()	$9 + 4 =$ ()
$6 + 5 =$ ()	$5 + 7 =$ ()	$9 + 11 =$ ()	$9 + 5 =$ ()
$3 + 9 =$ ()	$14 + 6 =$ ()	$5 + 5 =$ ()	$7 + 8 =$ ()
$13 + 7 =$ ()	$8 + 12 =$ ()	$3 + 7 =$ ()	$6 + 14 =$ ()
$9 + 2 =$ ()	$7 + 9 =$ ()	$4 + 9 =$ ()	$17 + 3 =$ ()
$9 + 8 =$ ()	$6 + 4 =$ ()	$5 + 6 =$ ()	$9 + 3 =$ ()
$19 + 1 =$ ()	$8 + 7 =$ ()	$7 + 13 =$ ()	$8 + 8 =$ ()
$9 + 6 =$ ()	$8 + 5 =$ ()	$16 + 4 =$ ()	$12 + 8 =$ ()
$9 + 1 =$ ()	$5 + 15 =$ ()	$7 + 6 =$ ()	$7 + 4 =$ ()
$10 + 9 =$ ()	$2 + 9 =$ ()	$7 + 5 =$ ()	$2 + 18 =$ ()
$15 + 5 =$ ()	$8 + 2 =$ ()	$3 + 8 =$ ()	$1 + 9 =$ ()
$9 + 6 =$ ()	$8 + 8 =$ ()	$9 + 9 =$ ()	$9 + 7 =$ ()
$8 + 8 =$ ()	$8 + 2 =$ ()	$7 + 3 =$ ()	$4 + 6 =$ ()
$6 + 5 =$ ()	$6 + 7 =$ ()	$1 + 19 =$ ()	$5 + 7 =$ ()
$5 + 9 =$ ()	$2 + 18 =$ ()	$8 + 4 =$ ()	$9 + 1 =$ ()
$7 + 3 =$ ()	$7 + 4 =$ ()	$9 + 8 =$ ()	$11 + 9 =$ ()
$7 + 8 =$ ()	$9 + 1 =$ ()	$19 + 1 =$ ()	$7 + 9 =$ ()
$8 + 2 =$ ()	$5 + 9 =$ ()	$3 + 9 =$ ()	$7 + 4 =$ ()
$4 + 9 =$ ()	$7 + 6 =$ ()	$8 + 6 =$ ()	$3 + 8 =$ ()

一年下册20以内位加法口算

姓名 _____ 正数 _____

$1 + 9 =$ ()	$10 + 9 =$ ()	$1 + 9 =$ ()	$9 + 8 =$ ()
$9 + 4 =$ ()	$17 + 3 =$ ()	$5 + 6 =$ ()	$3 + 8 =$ ()
$12 + 8 =$ ()	$19 + 1 =$ ()	$7 + 13 =$ ()	$7 + 5 =$ ()
$4 + 16 =$ ()	$7 + 3 =$ ()	$11 + 9 =$ ()	$3 + 9 =$ ()
$17 + 3 =$ ()	$3 + 7 =$ ()	$6 + 8 =$ ()	$7 + 6 =$ ()
$6 + 4 =$ ()	$9 + 3 =$ ()	$16 + 4 =$ ()	$4 + 16 =$ ()
$3 + 7 =$ ()	$2 + 18 =$ ()	$6 + 5 =$ ()	$7 + 3 =$ ()
$17 + 3 =$ ()	$5 + 6 =$ ()	$6 + 9 =$ ()	$6 + 14 =$ ()
$14 + 6 =$ ()	$5 + 5 =$ ()	$1 + 9 =$ ()	$7 + 8 =$ ()
$9 + 7 =$ ()	$9 + 4 =$ ()	$9 + 11 =$ ()	$4 + 7 =$ ()
$7 + 4 =$ ()	$3 + 17 =$ ()	$9 + 8 =$ ()	$5 + 15 =$ ()
$9 + 9 =$ ()	$4 + 16 =$ ()	$5 + 8 =$ ()	$9 + 2 =$ ()
$9 + 9 =$ ()	$9 + 2 =$ ()	$9 + 2 =$ ()	$7 + 4 =$ ()
$6 + 4 =$ ()	$6 + 5 =$ ()	$16 + 4 =$ ()	$8 + 3 =$ ()
$4 + 16 =$ ()	$17 + 3 =$ ()	$5 + 5 =$ ()	$5 + 5 =$ ()
$8 + 3 =$ ()	$3 + 17 =$ ()	$9 + 2 =$ ()	$17 + 3 =$ ()
$3 + 9 =$ ()	$18 + 2 =$ ()	$7 + 8 =$ ()	$8 + 4 =$ ()
$4 + 6 =$ ()	$7 + 3 =$ ()	$10 + 9 =$ ()	$9 + 11 =$ ()
$7 + 3 =$ ()	$5 + 9 =$ ()	$8 + 6 =$ ()	$9 + 1 =$ ()
$2 + 9 =$ ()	$3 + 8 =$ ()	$7 + 3 =$ ()	$8 + 3 =$ ()
$4 + 8 =$ ()	$9 + 1 =$ ()	$8 + 4 =$ ()	$6 + 5 =$ ()
$6 + 8 =$ ()	$9 + 5 =$ ()	$9 + 6 =$ ()	$4 + 16 =$ ()
$7 + 13 =$ ()	$14 + 6 =$ ()	$7 + 3 =$ ()	$6 + 7 =$ ()
$11 + 9 =$ ()	$8 + 2 =$ ()	$7 + 4 =$ ()	$5 + 15 =$ ()