

一年上册20以加 混合口算

姓名 _____ 正数 _____

$11 + 3 - 0 =$	$6 - 0 + 13 =$	$17 - 10 + 3 =$	$10 + 8 - 3 =$
$8 - 7 + 15 =$	$4 - 1 + 17 =$	$19 - 15 + 2 =$	$20 - 14 + 3 =$
$17 + 1 - 14 =$	$18 + 1 - 7 =$	$13 - 7 + 5 =$	$8 - 0 + 2 =$
$20 - 7 + 6 =$	$1 + 16 - 6 =$	$17 - 10 + 0 =$	$8 + 3 - 6 =$
$15 - 13 + 8 =$	$2 + 3 - 5 =$	$15 - 5 + 3 =$	$10 + 7 - 17 =$
$7 - 2 + 13 =$	$14 + 2 - 13 =$	$10 - 2 + 1 =$	$3 - 1 + 7 =$
$4 + 16 - 5 =$	$8 + 11 - 16 =$	$9 - 6 + 3 =$	$8 - 8 + 10 =$
$4 - 3 + 7 =$	$8 - 4 + 1 =$	$8 + 9 - 12 =$	$11 + 2 - 6 =$
$14 - 2 + 5 =$	$1 - 1 + 20 =$	$17 + 3 - 2 =$	$3 + 9 - 3 =$
$4 + 0 - 1 =$	$15 + 2 - 17 =$	$18 - 9 + 8 =$	$0 + 15 - 9 =$
$12 - 10 + 11 =$	$5 + 11 - 14 =$	$16 - 5 + 1 =$	$16 + 0 - 7 =$
$7 + 12 - 5 =$	$9 - 4 + 4 =$	$20 + 0 - 17 =$	$12 - 3 + 7 =$
$3 - 0 + 12 =$	$5 + 13 - 5 =$	$18 + 1 - 1 =$	$6 - 2 + 4 =$
$3 + 17 - 1 =$	$0 + 18 - 3 =$	$19 - 1 + 2 =$	$2 - 0 + 2 =$
$0 - 0 + 20 =$	$16 - 5 + 0 =$	$15 - 13 + 3 =$	$8 - 0 + 5 =$
$4 + 10 - 1 =$	$7 - 0 + 12 =$	$0 + 9 - 3 =$	$0 + 16 - 1 =$
$5 - 2 + 2 =$	$8 - 4 + 15 =$	$7 + 8 - 11 =$	$0 + 3 - 0 =$
$17 + 0 - 10 =$	$10 - 7 + 8 =$	$16 - 1 + 5 =$	$4 + 13 - 7 =$
$0 + 12 - 10 =$	$16 - 8 + 0 =$	$12 + 6 - 10 =$	$11 - 7 + 15 =$

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20 - 8 + 5 =	12 - 1 + 8 =	1 + 17 - 4 =	18 + 0 - 11 =
2 + 6 - 2 =	7 - 7 + 10 =	0 - 0 + 5 =	5 - 4 + 2 =
9 + 3 - 2 =	0 + 16 - 15 =	20 - 4 + 3 =	19 - 4 + 5 =
12 - 0 + 0 =	4 - 4 + 14 =	13 - 2 + 2 =	3 + 17 - 10 =
15 - 1 + 5 =	16 + 1 - 16 =	13 + 6 - 6 =	18 + 1 - 5 =
0 - 0 + 16 =	10 - 1 + 0 =	7 + 4 - 0 =	15 + 5 - 14 =
11 + 1 - 5 =	12 - 1 + 1 =	15 - 10 + 8 =	18 + 0 - 8 =
5 - 3 + 2 =	10 + 6 - 12 =	10 - 2 + 9 =	17 + 3 - 9 =
7 - 1 + 9 =	10 - 3 + 11 =	14 - 2 + 7 =	4 + 10 - 2 =
19 + 0 - 7 =	17 - 17 + 1 =	14 - 11 + 13 =	4 - 4 + 6 =
9 - 1 + 10 =	13 + 0 - 12 =	18 - 5 + 3 =	4 + 15 - 18 =
0 + 18 - 1 =	15 + 3 - 14 =	12 - 3 + 3 =	13 - 3 + 4 =
9 + 5 - 0 =	13 + 7 - 4 =	17 + 3 - 16 =	0 + 20 - 4 =
18 - 13 + 9 =	15 - 6 + 3 =	4 + 3 - 4 =	3 - 0 + 16 =
15 + 1 - 11 =	10 + 2 - 2 =	7 + 4 - 3 =	8 - 2 + 0 =
13 - 13 + 20 =	11 + 7 - 0 =	12 - 0 + 6 =	5 + 6 - 6 =
2 - 2 + 19 =	1 - 0 + 13 =	7 - 2 + 0 =	16 - 13 + 8 =
7 - 7 + 7 =	18 + 1 - 0 =	14 + 0 - 1 =	13 + 5 - 8 =
4 + 10 - 5 =	20 - 13 + 2 =	10 + 2 - 12 =	5 - 2 + 17 =