

一年 上册20以内不 位加法口算

姓名 _____ 正 数 _____

$3 + 1 = ()$	$() + 3 = 17$	$5 + 3 = ()$	$15 + () = 17$
$16 + 3 = ()$	$8 + () = 19$	$16 + 1 = ()$	$13 + () = 18$
$13 + 1 = ()$	$3 + 15 = ()$	$() + 14 = 19$	$5 + 11 = ()$
$1 + 13 = ()$	$() + 13 = 19$	$5 + 13 = ()$	$13 + 3 = ()$
$1 + 16 = ()$	$1 + 8 = ()$	$5 + 12 = ()$	$() + 1 = 8$
$4 + 12 = ()$	$1 + 2 = ()$	$() + 5 = 17$	$18 + 1 = ()$
$6 + 2 = ()$	$4 + 4 = ()$	$() + 4 = 18$	$() + 1 = 9$
$2 + () = 6$	$2 + 16 = ()$	$() + 13 = 15$	$4 + () = 18$
$() + 4 = 17$	$() + 1 = 16$	$15 + 4 = ()$	$() + 3 = 9$
$1 + 5 = ()$	$1 + 17 = ()$	$12 + 7 = ()$	$5 + () = 9$
$() + 2 = 18$	$6 + 1 = ()$	$() + 1 = 3$	$7 + 2 = ()$
$3 + () = 14$	$() + 14 = 15$	$4 + 1 = ()$	$4 + 3 = ()$
$3 + 3 = ()$	$() + 8 = 19$	$17 + 1 = ()$	$1 + 11 = ()$
$17 + 2 = ()$	$() + 2 = 14$	$3 + 12 = ()$	$() + 2 = 4$
$4 + 15 = ()$	$13 + 6 = ()$	$11 + 6 = ()$	$12 + 4 = ()$
$() + 4 = 15$	$4 + 5 = ()$	$3 + () = 5$	$2 + 6 = ()$
$3 + 5 = ()$	$11 + 5 = ()$	$() + 15 = 17$	$2 + 11 = ()$
$2 + 17 = ()$	$12 + 6 = ()$	$() + 12 = 19$	$() + 14 = 17$
$1 + 18 = ()$	$1 + 3 = ()$	$1 + 4 = ()$	$3 + 13 = ()$

一年 上册20以内不 位加法口算

姓名 _____ 正 数 _____

$(\quad) + 7 = 9$	$2 + (\quad) = 16$	$14 + 2 = (\quad)$	$(\quad) + 5 = 19$
$6 + 11 = (\quad)$	$4 + 2 = (\quad)$	$1 + 15 = (\quad)$	$4 + (\quad) = 15$
$14 + 2 = (\quad)$	$(\quad) + 5 = 17$	$(\quad) + 2 = 4$	$15 + 4 = (\quad)$
$1 + 8 = (\quad)$	$2 + (\quad) = 6$	$16 + 3 = (\quad)$	$(\quad) + 3 = 17$
$(\quad) + 3 = 9$	$1 + 16 = (\quad)$	$4 + 12 = (\quad)$	$3 + 5 = (\quad)$
$(\quad) + 5 = 19$	$(\quad) + 7 = 9$	$(\quad) + 5 = 19$	$8 + (\quad) = 19$
$4 + 5 = (\quad)$	$6 + 12 = (\quad)$	$4 + 12 = (\quad)$	$(\quad) + 2 = 18$
$5 + 13 = (\quad)$	$16 + 1 = (\quad)$	$15 + (\quad) = 17$	$6 + 1 = (\quad)$
$2 + (\quad) = 16$	$5 + 13 = (\quad)$	$1 + 3 = (\quad)$	$4 + 15 = (\quad)$
$1 + 11 = (\quad)$	$5 + 12 = (\quad)$	$4 + (\quad) = 15$	$11 + 6 = (\quad)$
$(\quad) + 1 = 8$	$5 + 3 = (\quad)$	$3 + (\quad) = 5$	$11 + 5 = (\quad)$
$(\quad) + 1 = 9$	$12 + 6 = (\quad)$	$(\quad) + 13 = 19$	$17 + 2 = (\quad)$
$13 + 6 = (\quad)$	$(\quad) + 14 = 15$	$2 + 16 = (\quad)$	$17 + 2 = (\quad)$
$(\quad) + 12 = 19$	$4 + 3 = (\quad)$	$17 + 2 = (\quad)$	$3 + 12 = (\quad)$
$5 + 11 = (\quad)$	$(\quad) + 3 = 9$	$13 + 3 = (\quad)$	$(\quad) + 1 = 3$
$5 + 13 = (\quad)$	$3 + (\quad) = 14$	$1 + 17 = (\quad)$	$6 + 11 = (\quad)$
$4 + 4 = (\quad)$	$(\quad) + 4 = 18$	$(\quad) + 14 = 17$	$(\quad) + 7 = 9$
$6 + 11 = (\quad)$	$3 + 5 = (\quad)$	$1 + 5 = (\quad)$	$1 + 8 = (\quad)$
$4 + 3 = (\quad)$	$4 + (\quad) = 18$	$2 + 11 = (\quad)$	$1 + 3 = (\quad)$