

# 一年下册20以内加法口算 400道

姓名 \_\_\_\_\_ 正 数 \_\_\_\_\_

$6 + 4 =$

$4 + 5 =$

$4 + 1 =$

$9 + 3 =$

$7 + 7 =$

$0 + 18 =$

$10 + 2 =$

$6 + 13 =$

$2 + 12 =$

$11 + 3 =$

$0 + 1 =$

$1 + 12 =$

$14 + 3 =$

$7 + 13 =$

$5 + 13 =$

$5 + 3 =$

$2 + 10 =$

$5 + 15 =$

$5 + 12 =$

$2 + 8 =$

$10 + 5 =$

$6 + 7 =$

$7 + 3 =$

$6 + 1 =$

$1 + 5 =$

$8 + 8 =$

$4 + 12 =$

$1 + 15 =$

$16 + 1 =$

$2 + 18 =$

$18 + 1 =$

$13 + 0 =$

$3 + 13 =$

$0 + 13 =$

$3 + 17 =$

$6 + 6 =$

$7 + 1 =$

$14 + 5 =$

$1 + 19 =$

$5 + 11 =$

$14 + 2 =$

$12 + 3 =$

$6 + 0 =$

$3 + 11 =$

$6 + 11 =$

$9 + 4 =$

$15 + 5 =$

$3 + 1 =$

$18 + 2 =$

$4 + 13 =$

$3 + 10 =$

$1 + 4 =$

$11 + 2 =$

$15 + 1 =$

$4 + 7 =$

$10 + 3 =$

$11 + 0 =$

$17 + 3 =$

$1 + 2 =$

$5 + 8 =$

$4 + 2 =$

$13 + 3 =$

$7 + 2 =$

$2 + 11 =$

$2 + 13 =$

$1 + 0 =$

$0 + 6 =$

$4 + 6 =$

$3 + 6 =$

$2 + 2 =$

$7 + 8 =$

$0 + 8 =$

$3 + 8 =$

$11 + 7 =$

$2 + 9 =$

$0 + 19 =$

$8 + 5 =$

$9 + 1 =$

$9 + 11 =$

$4 + 11 =$

# 一年下册20以内加法口算 400道

姓名 \_\_\_\_\_ 正數 \_\_\_\_\_

$8 + 11 =$        $2 + 4 =$        $7 + 9 =$        $10 + 0 =$

$5 + 6 =$        $2 + 15 =$        $12 + 6 =$        $6 + 8 =$

$1 + 13 =$        $4 + 3 =$        $6 + 3 =$        $0 + 7 =$

$19 + 0 =$        $4 + 10 =$        $3 + 0 =$        $3 + 3 =$

$12 + 0 =$        $1 + 16 =$        $12 + 1 =$        $8 + 4 =$

$10 + 4 =$        $4 + 9 =$        $0 + 4 =$        $16 + 4 =$

$5 + 7 =$        $15 + 3 =$        $4 + 0 =$        $20 + 0 =$

$8 + 9 =$        $3 + 12 =$        $13 + 6 =$        $16 + 2 =$

$6 + 5 =$        $11 + 8 =$        $0 + 9 =$        $2 + 16 =$

$0 + 20 =$        $3 + 9 =$        $11 + 1 =$        $13 + 1 =$

$6 + 9 =$        $6 + 2 =$        $13 + 2 =$        $10 + 7 =$

$2 + 14 =$        $17 + 0 =$        $17 + 2 =$        $7 + 4 =$

$0 + 3 =$        $13 + 4 =$        $15 + 2 =$        $1 + 11 =$

$9 + 8 =$        $2 + 5 =$        $1 + 10 =$        $3 + 16 =$

$10 + 9 =$        $0 + 12 =$        $0 + 2 =$        $11 + 9 =$

$4 + 8 =$        $3 + 7 =$        $6 + 10 =$        $6 + 12 =$

$5 + 10 =$        $5 + 4 =$        $8 + 12 =$        $3 + 2 =$

$5 + 1 =$        $2 + 3 =$        $2 + 1 =$        $10 + 6 =$

$16 + 3 =$        $14 + 1 =$        $17 + 1 =$        $4 + 14 =$

$2 + 6 =$        $19 + 1 =$        $1 + 6 =$        $12 + 4 =$

# 一年下册20以内加法口算 400道

姓名 \_\_\_\_\_ 正 数 \_\_\_\_\_

$10 + 8 =$        $1 + 17 =$        $5 + 14 =$        $4 + 11 =$

$1 + 11 =$        $3 + 17 =$        $2 + 13 =$        $3 + 3 =$

$2 + 8 =$        $6 + 2 =$        $6 + 1 =$        $1 + 17 =$

$17 + 0 =$        $4 + 14 =$        $0 + 3 =$        $1 + 2 =$

$10 + 4 =$        $3 + 16 =$        $19 + 1 =$        $1 + 19 =$

$19 + 0 =$        $1 + 6 =$        $17 + 3 =$        $5 + 3 =$

$11 + 0 =$        $3 + 17 =$        $11 + 0 =$        $1 + 12 =$

$7 + 13 =$        $1 + 19 =$        $12 + 3 =$        $0 + 19 =$

$20 + 0 =$        $13 + 2 =$        $13 + 6 =$        $8 + 11 =$

$7 + 13 =$        $1 + 13 =$        $2 + 1 =$        $12 + 4 =$

$7 + 9 =$        $16 + 4 =$        $3 + 2 =$        $4 + 9 =$

$9 + 1 =$        $2 + 3 =$        $0 + 3 =$        $6 + 9 =$

$12 + 1 =$        $2 + 2 =$        $4 + 11 =$        $10 + 7 =$

$2 + 9 =$        $15 + 2 =$        $1 + 16 =$        $6 + 11 =$

$4 + 6 =$        $0 + 1 =$        $10 + 6 =$        $3 + 12 =$

$1 + 0 =$        $5 + 10 =$        $13 + 0 =$        $1 + 0 =$

$17 + 0 =$        $3 + 13 =$        $4 + 7 =$        $4 + 14 =$

$0 + 18 =$        $11 + 3 =$        $3 + 0 =$        $12 + 3 =$

$1 + 16 =$        $4 + 3 =$        $3 + 12 =$        $2 + 13 =$

$12 + 0 =$        $0 + 6 =$        $0 + 6 =$        $6 + 3 =$