

一年 下册20以内口算 600道

姓名 _____ 正 数 _____

$15 + 0 - 1 =$	$10 + 9 + 1 =$	$0 + 1 - 0 =$	$20 - 12 =$
$11 - 2 - 7 =$	$10 + 6 =$	$2 + 1 + 0 =$	$3 + 5 + 2 =$
$0 + 13 - 3 =$	$19 - 0 - 15 =$	$19 + 0 - 8 =$	$19 - 7 - 9 =$
$0 + 8 + 10 =$	$8 + 6 + 2 =$	$2 + 9 + 5 =$	$4 + 4 + 1 =$
$13 - 3 - 4 =$	$19 - 0 - 14 =$	$0 + 18 + 0 =$	$1 + 8 + 10 =$
$14 - 3 - 7 =$	$12 + 4 + 4 =$	$3 + 9 + 6 =$	$3 + 15 + 2 =$
$9 + 4 + 2 =$	$9 + 7 + 3 =$	$3 + 5 + 10 =$	$16 - 9 - 5 =$
$8 + 3 + 9 =$	$17 - 5 =$	$7 + 6 + 7 =$	$10 + 2 + 8 =$
$0 + 17 =$	$0 + 3 =$	$17 - 0 - 7 =$	$0 + 1 + 17 =$
$20 - 9 - 6 =$	$19 - 6 - 4 =$	$19 - 13 =$	$2 + 1 + 8 =$
$18 - 10 - 7 =$	$5 + 10 =$	$7 + 3 =$	$16 + 0 - 3 =$
$0 + 15 - 1 =$	$1 + 3 + 12 =$	$12 + 6 - 7 =$	$13 - 6 - 0 =$
$17 - 3 - 9 =$	$7 + 5 =$	$9 + 1 - 5 =$	$19 - 9 =$
$13 - 11 - 1 =$	$2 + 2 =$	$9 - 1 - 2 =$	$1 + 14 + 3 =$
$17 - 15 =$	$1 + 17 =$	$1 + 12 + 0 =$	$10 + 3 + 0 =$
$19 - 3 - 8 =$	$0 + 16 + 4 =$	$13 - 4 - 0 =$	$8 - 1 - 2 =$
$17 - 3 =$	$9 + 11 + 0 =$	$16 + 2 =$	$20 - 11 =$
$4 + 6 + 2 =$	$2 + 6 - 2 =$	$12 + 5 - 8 =$	$5 + 8 + 0 =$
$15 - 1 - 10 =$	$5 - 2 - 2 =$	$4 + 12 =$	$10 - 3 - 5 =$
$15 - 9 - 1 =$	$0 + 2 - 2 =$	$10 + 8 =$	$18 - 2 - 0 =$

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$9 + 6 + 0 =$	$7 + 2 + 5 =$	$11 + 9 =$	$11 - 5 - 4 =$
$16 + 2 + 0 =$	$11 - 6 - 1 =$	$16 - 15 =$	$8 + 9 + 2 =$
$3 + 11 + 2 =$	$15 + 4 - 6 =$	$3 + 5 + 3 =$	$9 - 3 =$
$14 - 1 - 0 =$	$13 + 3 + 1 =$	$1 + 4 - 5 =$	$7 + 6 + 5 =$
$3 + 1 + 14 =$	$9 + 5 + 6 =$	$10 - 6 - 0 =$	$12 + 7 + 1 =$
$6 + 0 + 1 =$	$4 + 0 + 5 =$	$6 + 2 + 5 =$	$2 + 7 =$
$5 + 11 - 14 =$	$20 - 16 - 1 =$	$10 + 2 - 1 =$	$15 - 9 - 5 =$
$6 + 3 + 0 =$	$3 + 12 - 2 =$	$13 + 5 =$	$12 + 0 + 0 =$
$13 + 1 - 13 =$	$5 + 8 =$	$7 + 5 + 7 =$	$7 + 11 =$
$2 + 18 =$	$6 + 8 + 1 =$	$10 + 1 - 10 =$	$20 + 0 - 5 =$
$20 - 4 =$	$14 + 4 + 1 =$	$2 + 13 + 4 =$	$0 + 4 + 10 =$
$12 - 6 - 0 =$	$9 - 2 - 6 =$	$8 + 7 - 13 =$	$4 + 8 + 4 =$
$1 + 15 =$	$14 + 6 =$	$8 + 4 + 4 =$	$19 - 1 - 4 =$
$5 + 12 + 2 =$	$14 - 2 =$	$16 - 2 - 4 =$	$17 - 14 =$
$7 + 6 =$	$11 + 1 + 2 =$	$10 - 8 - 1 =$	$7 + 7 + 2 =$
$17 - 9 - 1 =$	$8 + 6 =$	$18 - 8 =$	$7 - 2 - 3 =$
$7 + 3 + 4 =$	$9 + 3 =$	$10 - 6 - 1 =$	$4 + 3 =$
$3 + 9 - 8 =$	$4 + 5 + 1 =$	$13 - 7 - 1 =$	$13 - 2 - 5 =$
$6 + 1 + 13 =$	$11 - 3 - 3 =$	$8 + 9 - 12 =$	$5 + 11 - 6 =$
$17 - 10 - 3 =$	$11 - 4 =$	$6 + 7 =$	$11 + 5 - 15 =$

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姓名 _____ 正 数 _____

$10 + 6 + 3 =$

$14 - 10 - 2 =$

$10 + 3 =$

$3 + 17 =$

$13 + 4 =$

$15 - 14 - 0 =$

$1 + 5 =$

$10 - 5 - 3 =$

$17 - 4 - 8 =$

$8 + 3 - 2 =$

$19 - 3 =$

$6 + 5 + 6 =$

$9 + 1 + 0 =$

$1 + 0 + 17 =$

$2 + 15 =$

$1 + 13 + 3 =$

$14 + 2 - 9 =$

$7 + 0 =$

$3 + 0 + 12 =$

$3 + 14 - 13 =$

$16 + 4 - 9 =$

$2 + 10 + 1 =$

$4 + 14 + 1 =$

$9 + 5 + 3 =$

$11 + 4 =$

$15 + 3 =$

$11 - 2 - 3 =$

$11 + 1 + 1 =$

$3 + 7 =$

$2 + 6 + 3 =$

$2 + 4 + 14 =$

$19 - 1 =$

$4 + 7 + 1 =$

$10 + 3 + 7 =$

$11 - 8 =$

$13 + 2 + 2 =$

$6 + 4 =$

$2 + 12 + 5 =$

$20 - 1 - 2 =$

$18 - 5 =$

$10 + 4 =$

$10 - 7 =$

$8 + 0 + 5 =$

$1 + 9 =$

$0 + 1 + 4 =$

$10 + 8 - 7 =$

$16 - 11 =$

$10 + 2 =$

$20 - 5 =$

$15 - 2 - 8 =$

$2 + 15 + 1 =$

$18 + 2 - 2 =$

$3 + 5 + 7 =$

$3 + 11 =$

$4 + 7 =$

$19 + 0 - 17 =$

$2 + 6 =$

$19 - 16 - 1 =$

$12 + 4 + 1 =$

$8 - 2 - 4 =$

$6 + 6 + 5 =$

$15 - 9 - 0 =$

$0 + 18 + 1 =$

$0 + 5 + 8 =$

$8 - 5 =$

$1 + 14 + 2 =$

$3 + 2 - 4 =$

$10 - 6 - 3 =$

$8 + 12 - 11 =$

$12 + 4 =$

$17 + 3 - 9 =$

$0 + 3 - 0 =$

$10 - 4 - 2 =$

$20 - 12 - 1 =$

$16 + 1 - 9 =$

$2 + 10 =$

$13 - 5 - 6 =$

$0 + 4 + 5 =$

$13 - 7 - 1 =$

$0 + 13 - 3 =$