

一年下册20以内口算 500道

姓名 _____ 正 数 _____

$6 + 6 + 1 =$ $8 + 4 - 5 =$ $12 - 8 - 3 =$ $19 - 13 - 1 =$

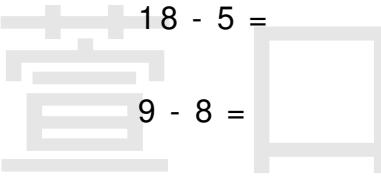
$6 - 2 =$ $11 - 5 - 1 =$ $4 + 7 =$ $6 + 12 + 1 =$

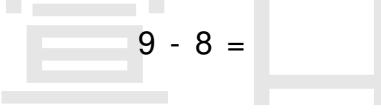
$12 - 0 =$ $18 - 4 =$ $10 + 1 + 6 =$ $9 - 1 - 0 =$

$9 + 1 - 7 =$ $1 + 14 + 2 =$ $3 + 13 + 1 =$ $13 - 5 - 1 =$

$7 + 0 - 7 =$ $10 + 6 =$ $0 + 15 + 4 =$ $3 + 9 =$

$14 - 1 - 3 =$ $9 + 2 + 5 =$ $2 + 8 + 1 =$ $14 - 11 - 1 =$

$10 + 9 + 0 =$  $18 - 5 =$ $14 + 0 + 5 =$ $20 - 0 - 13 =$

$20 - 0 - 8 =$  $9 - 8 =$ $0 + 2 + 0 =$ $1 + 10 + 3 =$

$5 + 13 =$ $0 + 9 - 7 =$ $3 + 10 + 3 =$ $3 + 16 - 5 =$

$11 + 7 + 1 =$ $9 - 1 - 6 =$ $5 + 14 + 0 =$ $8 + 10 - 4 =$

$10 + 6 - 1 =$ $9 - 3 - 3 =$ $13 - 2 - 9 =$ $11 + 0 + 6 =$

$13 - 9 =$ $7 + 8 + 1 =$ $4 - 0 =$ $14 - 5 - 1 =$

$9 + 3 + 2 =$ $14 - 5 - 3 =$ $15 - 8 =$ $9 + 5 + 6 =$

$16 - 13 - 0 =$ $7 + 9 =$ $7 + 6 - 6 =$ $17 - 9 =$

$6 + 9 + 4 =$ $17 - 16 =$ $20 - 4 - 8 =$ $2 + 12 + 0 =$

$7 - 2 - 3 =$ $16 - 9 =$ $0 + 15 - 15 =$ $15 - 1 - 7 =$

$15 - 4 =$ $8 - 6 - 0 =$ $5 - 1 =$ $6 + 4 + 9 =$

$15 - 0 - 7 =$ $4 - 0 - 1 =$ $17 - 6 - 9 =$ $8 + 5 - 1 =$

$18 - 9 - 4 =$ $5 + 2 - 6 =$ $4 - 1 - 1 =$ $13 + 2 - 8 =$

$7 + 12 - 5 =$ $16 - 4 - 11 =$ $3 - 0 - 0 =$ $9 + 4 - 9 =$

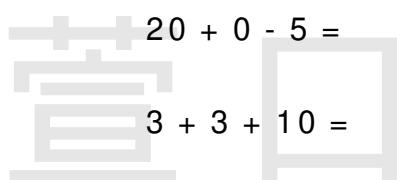
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姓名 _____ 正數 _____

$20 - 17 - 2 =$	$11 + 6 + 1 =$	$0 + 18 - 13 =$	$3 + 9 + 5 =$
$3 + 13 + 4 =$	$20 + 0 + 0 =$	$16 + 0 - 11 =$	$17 - 8 - 1 =$
$4 + 8 + 7 =$	$15 - 9 - 4 =$	$5 + 8 + 6 =$	$11 + 7 + 2 =$
$5 + 7 =$	$18 - 2 =$	$15 - 12 =$	$5 + 6 - 7 =$
$7 + 7 + 2 =$	$12 - 1 - 0 =$	$9 + 7 - 14 =$	$5 + 2 - 1 =$
$9 + 6 - 14 =$	$11 - 1 - 1 =$	$14 - 0 - 6 =$	$8 + 12 - 13 =$
$3 + 1 + 7 =$	$19 - 10 =$	$1 + 14 - 4 =$	$3 - 1 =$
$10 - 0 - 3 =$	$7 + 12 - 16 =$	$18 - 5 - 10 =$	$9 + 7 - 11 =$
$9 + 2 - 9 =$	$17 - 9 - 0 =$	$14 - 2 - 2 =$	$7 + 9 + 1 =$
$13 - 4 - 7 =$	$12 + 0 =$	$0 + 9 - 4 =$	$6 + 1 - 1 =$
$6 + 9 + 3 =$	$3 + 3 - 0 =$	$16 + 1 - 9 =$	$16 - 10 =$
$2 + 5 + 0 =$	$8 + 9 + 1 =$	$17 + 0 + 0 =$	$1 + 15 + 3 =$
$17 - 4 - 7 =$	$16 + 0 - 7 =$	$9 + 11 - 0 =$	$19 + 0 - 2 =$
$9 - 1 =$	$0 + 20 - 11 =$	$11 - 4 =$	$6 + 2 + 12 =$
$16 - 1 - 10 =$	$8 + 6 + 5 =$	$3 + 8 - 3 =$	$8 + 5 + 2 =$
$5 + 8 - 3 =$	$20 - 2 =$	$9 + 5 =$	$11 + 5 + 3 =$
$19 - 2 - 7 =$	$18 + 1 =$	$13 + 3 =$	$7 + 6 + 2 =$
$1 + 18 + 1 =$	$18 - 15 - 1 =$	$10 - 9 - 0 =$	$2 + 10 + 5 =$
$18 - 8 =$	$4 + 0 + 12 =$	$4 + 16 - 16 =$	$9 + 9 =$
$14 + 1 - 4 =$	$2 + 14 - 1 =$	$7 + 5 + 5 =$	$6 + 13 + 0 =$

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$8 + 10 + 0 =$	$12 + 6 + 1 =$	$2 + 8 + 8 =$	$17 + 2 - 18 =$
$13 + 7 + 0 =$	$15 - 6 =$	$1 + 0 + 11 =$	$0 + 12 =$
$12 + 7 - 13 =$	$14 + 3 - 14 =$	$14 + 2 - 10 =$	$18 + 0 + 0 =$
$15 - 1 - 13 =$	$0 + 8 - 3 =$	$14 + 3 + 2 =$	$4 + 6 + 5 =$
$3 + 13 =$	$18 - 14 - 3 =$	$15 + 2 - 16 =$	$5 + 0 + 5 =$
$5 + 12 =$	$2 + 10 - 9 =$	$6 + 8 =$	$10 - 4 - 5 =$
$14 + 5 + 1 =$ 	$20 + 0 - 5 =$	$7 + 4 + 0 =$	$20 - 10 =$
$3 + 2 + 10 =$	$3 + 3 + 10 =$	$9 - 8 - 0 =$	$19 - 1 - 12 =$
$4 + 3 - 6 =$	$14 + 6 - 6 =$	$19 + 0 - 7 =$	$7 + 3 + 5 =$
$15 + 0 + 3 =$	$15 - 7 - 0 =$	$10 - 3 - 4 =$	$3 + 3 - 5 =$
$6 + 1 + 13 =$	$4 + 13 + 3 =$	$15 - 3 - 9 =$	$7 + 0 - 1 =$
$16 - 3 - 12 =$	$9 + 10 + 0 =$	$14 + 3 - 16 =$	$17 - 2 - 14 =$
$17 - 1 =$	$18 - 8 - 6 =$	$17 - 9 - 4 =$	$6 + 14 =$
$18 - 15 - 2 =$	$3 + 1 + 13 =$	$8 + 3 + 0 =$	$6 - 2 - 1 =$
$5 + 6 - 4 =$	$19 + 1 - 13 =$	$6 + 4 - 5 =$	$12 - 6 - 2 =$
$9 + 1 + 6 =$	$17 - 2 =$	$8 + 9 + 0 =$	$2 + 18 =$
$13 - 2 - 0 =$	$13 + 2 + 3 =$	$0 + 7 + 3 =$	$15 - 0 - 1 =$
$20 - 8 - 6 =$	$1 + 5 + 0 =$	$8 + 6 =$	$19 + 0 - 8 =$
$18 - 12 =$	$8 + 2 - 1 =$	$4 + 3 =$	$8 + 9 - 0 =$
$18 + 2 - 13 =$	$8 + 5 + 4 =$	$12 + 0 =$	$7 + 0 - 7 =$