

# 一年 上册20以加 混合口算 2400道

姓名 \_\_\_\_\_ 正 数 \_\_\_\_\_

|                 |                 |                  |                 |
|-----------------|-----------------|------------------|-----------------|
| $3 + 12 - 2 =$  | $0 + 2 - 0 =$   | $12 + 1 - 2 =$   | $10 - 0 + 0 =$  |
| $15 + 4 - 3 =$  | $0 + 17 - 5 =$  | $3 - 0 + 12 =$   | $12 + 0 - 7 =$  |
| $5 - 5 + 9 =$   | $15 - 13 + 8 =$ | $17 + 3 - 0 =$   | $13 + 2 - 2 =$  |
| $8 + 0 - 0 =$   | $14 + 0 - 1 =$  | $20 - 18 + 14 =$ | $19 - 7 + 5 =$  |
| $2 - 1 + 15 =$  | $16 + 1 - 9 =$  | $12 - 5 + 1 =$   | $9 + 11 - 5 =$  |
| $10 + 9 - 3 =$  | $15 + 4 - 19 =$ | $7 - 4 + 15 =$   | $20 - 6 + 6 =$  |
| $19 - 3 + 2 =$  | $3 + 15 - 11 =$ | $9 + 2 - 4 =$    | $3 - 1 + 8 =$   |
| $0 + 10 - 2 =$  | $17 - 11 + 6 =$ | $5 - 1 + 5 =$    | $15 + 0 - 12 =$ |
| $13 - 13 + 1 =$ | $14 - 4 + 0 =$  | $13 + 2 - 14 =$  | $7 + 0 - 1 =$   |
| $8 + 2 - 2 =$   | $3 + 16 - 6 =$  | $14 - 13 + 5 =$  | $1 - 1 + 6 =$   |
| $7 - 3 + 9 =$   | $17 - 4 + 1 =$  | $13 + 3 - 16 =$  | $20 + 0 - 14 =$ |
| $7 + 0 - 6 =$   | $4 - 4 + 3 =$   | $6 + 8 - 3 =$    | $3 - 0 + 8 =$   |
| $18 + 1 - 0 =$  | $13 - 1 + 0 =$  | $18 - 1 + 0 =$   | $17 - 10 + 0 =$ |
| $19 + 0 - 11 =$ | $1 - 0 + 2 =$   | $17 + 2 - 9 =$   | $5 + 13 - 11 =$ |
| $17 + 1 - 8 =$  | $5 - 2 + 2 =$   | $10 + 10 - 10 =$ | $14 + 2 - 15 =$ |
| $10 + 10 - 7 =$ | $15 - 5 + 2 =$  | $15 - 10 + 8 =$  | $6 + 4 - 1 =$   |
| $1 + 4 - 5 =$   | $0 - 0 + 13 =$  | $2 - 1 + 18 =$   | $18 + 2 - 8 =$  |
| $3 - 1 + 1 =$   | $5 + 0 - 1 =$   | $14 - 12 + 13 =$ | $5 - 4 + 12 =$  |
| $18 - 16 + 8 =$ | $14 - 10 + 1 =$ | $8 + 6 - 6 =$    | $18 - 9 + 8 =$  |
| $20 - 7 + 6 =$  | $0 - 0 + 18 =$  | $3 + 15 - 4 =$   | $20 - 16 + 9 =$ |

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|------------------|------------------|------------------|------------------|
| $12 - 12 + 2 =$  | $17 + 2 - 17 =$  | $2 - 1 + 6 =$    | $15 + 3 - 7 =$   |
| $19 - 18 + 17 =$ | $9 - 2 + 8 =$    | $20 - 9 + 6 =$   | $9 - 5 + 12 =$   |
| $4 - 0 + 6 =$    | $0 + 13 - 12 =$  | $20 + 0 - 0 =$   | $15 - 6 + 11 =$  |
| $9 - 2 + 12 =$   | $19 - 6 + 3 =$   | $20 - 3 + 3 =$   | $8 + 4 - 5 =$    |
| $11 - 6 + 3 =$   | $15 - 8 + 4 =$   | $16 - 3 + 2 =$   | $3 + 2 - 3 =$    |
| $16 + 0 - 6 =$   | $0 + 16 - 15 =$  | $2 - 0 + 15 =$   | $0 + 15 - 15 =$  |
| $12 - 7 + 2 =$   | $13 + 7 - 3 =$   | $13 - 11 + 6 =$  | $14 + 3 - 3 =$   |
| $4 + 6 - 2 =$    | $16 + 3 - 17 =$  | $13 - 12 + 3 =$  | $7 - 4 + 16 =$   |
| $17 - 2 + 5 =$   | $10 - 7 + 16 =$  | $20 - 0 + 0 =$   | $2 - 0 + 11 =$   |
| $4 - 0 + 8 =$    | $7 + 12 - 4 =$   | $20 - 12 + 12 =$ | $18 - 1 + 1 =$   |
| $12 + 5 - 11 =$  | $11 + 3 - 0 =$   | $1 - 0 + 11 =$   | $12 - 1 + 1 =$   |
| $0 - 0 + 9 =$    | $12 - 0 + 5 =$   | $12 + 3 - 12 =$  | $10 + 10 - 13 =$ |
| $13 - 13 + 20 =$ | $15 + 2 - 15 =$  | $9 + 2 - 9 =$    | $12 - 1 + 8 =$   |
| $18 - 17 + 4 =$  | $20 - 20 + 0 =$  | $2 - 1 + 16 =$   | $8 - 4 + 15 =$   |
| $1 - 1 + 1 =$    | $2 + 0 - 0 =$    | $20 - 5 + 0 =$   | $14 - 11 + 14 =$ |
| $8 - 4 + 13 =$   | $13 + 7 - 13 =$  | $19 - 14 + 0 =$  | $8 - 8 + 10 =$   |
| $3 + 0 - 3 =$    | $1 - 0 + 10 =$   | $18 - 11 + 2 =$  | $12 - 11 + 5 =$  |
| $2 + 8 - 5 =$    | $9 + 5 - 0 =$    | $4 + 6 - 0 =$    | $7 - 7 + 15 =$   |
| $1 + 4 - 1 =$    | $9 + 2 - 2 =$    | $2 - 1 + 11 =$   | $13 - 4 + 3 =$   |
| $13 - 13 + 3 =$  | $15 - 14 + 15 =$ | $0 - 0 + 15 =$   | $1 - 0 + 19 =$   |

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|-----------------|-----------------|------------------|-----------------|
| $12 + 7 - 10 =$ | $10 + 2 - 6 =$  | $9 + 7 - 11 =$   | $0 - 0 + 12 =$  |
| $12 + 4 - 4 =$  | $1 + 17 - 18 =$ | $9 + 4 - 0 =$    | $18 + 0 - 8 =$  |
| $0 - 0 + 0 =$   | $7 + 4 - 0 =$   | $15 - 11 + 4 =$  | $15 + 1 - 7 =$  |
| $3 + 8 - 6 =$   | $10 + 9 - 4 =$  | $7 - 5 + 0 =$    | $5 - 1 + 10 =$  |
| $6 + 0 - 0 =$   | $3 - 1 + 12 =$  | $15 - 13 + 5 =$  | $8 + 6 - 2 =$   |
| $11 - 3 + 5 =$  | $12 - 8 + 12 =$ | $19 - 19 + 4 =$  | $15 - 2 + 0 =$  |
| $5 + 8 - 6 =$   | $6 - 1 + 9 =$   | $16 - 16 + 15 =$ | $18 + 0 - 18 =$ |
| $7 + 12 - 16 =$ | $1 + 17 - 4 =$  | $6 + 1 - 1 =$    | $4 - 1 + 1 =$   |
| $3 + 8 - 8 =$   | $8 - 5 + 0 =$   | $14 + 3 - 4 =$   | $4 - 2 + 10 =$  |
| $1 + 17 - 10 =$ | $18 + 2 - 10 =$ | $16 + 1 - 7 =$   | $2 - 1 + 7 =$   |
| $6 - 1 + 10 =$  | $11 + 5 - 15 =$ | $13 + 6 - 9 =$   | $2 - 2 + 5 =$   |
| $3 + 2 - 4 =$   | $11 - 7 + 1 =$  | $14 - 0 + 5 =$   | $10 + 0 - 9 =$  |
| $11 + 4 - 14 =$ | $19 - 11 + 5 =$ | $19 - 10 + 5 =$  | $20 + 0 - 10 =$ |
| $16 - 3 + 5 =$  | $13 - 1 + 2 =$  | $19 - 3 + 0 =$   | $20 + 0 - 7 =$  |
| $14 + 6 - 6 =$  | $11 - 4 + 6 =$  | $16 + 2 - 0 =$   | $15 - 14 + 4 =$ |
| $12 + 5 - 10 =$ | $2 + 13 - 10 =$ | $14 - 8 + 7 =$   | $15 + 4 - 6 =$  |
| $5 - 1 + 16 =$  | $20 - 8 + 5 =$  | $16 - 8 + 2 =$   | $4 - 3 + 11 =$  |
| $12 + 7 - 11 =$ | $16 + 2 - 3 =$  | $5 - 2 + 14 =$   | $8 - 5 + 14 =$  |
| $9 - 5 + 7 =$   | $6 + 12 - 15 =$ | $16 + 2 - 12 =$  | $9 + 10 - 8 =$  |
| $8 + 12 - 13 =$ | $7 + 9 - 10 =$  | $18 + 0 - 18 =$  | $8 + 12 - 13 =$ |