

一年 上册20以内 加口算 2400道

姓名 _____ 正 数 _____

$14 + 0 + 5 =$	$10 + 6 + 3 =$	$4 + 2 + 5 =$	$15 + 0 + 1 =$
$3 + 5 + 7 =$	$3 + 5 + 1 =$	$3 + 0 + 15 =$	$13 + 5 + 0 =$
$4 + 1 + 7 =$	$2 + 7 + 5 =$	$9 + 5 + 1 =$	$10 + 0 + 4 =$
$14 + 0 + 3 =$	$6 + 5 + 7 =$	$19 + 0 + 1 =$	$11 + 8 + 1 =$
$2 + 3 + 15 =$	$5 + 10 + 5 =$	$12 + 5 + 3 =$	$7 + 3 + 10 =$
$0 + 15 + 5 =$	$7 + 8 + 3 =$	$6 + 1 + 0 =$	$7 + 4 + 6 =$
$0 + 16 + 1 =$	$3 + 1 + 1 =$	$4 + 9 + 7 =$	$10 + 2 + 2 =$
$11 + 0 + 0 =$	$1 + 8 + 3 =$	$7 + 6 + 6 =$	$14 + 5 + 0 =$
$1 + 14 + 3 =$	$3 + 7 + 6 =$	$15 + 0 + 2 =$	$3 + 8 + 6 =$
$5 + 2 + 0 =$	$2 + 10 + 1 =$	$8 + 8 + 4 =$	$2 + 10 + 3 =$
$7 + 0 + 10 =$	$8 + 8 + 2 =$	$0 + 11 + 1 =$	$5 + 2 + 4 =$
$12 + 1 + 6 =$	$0 + 13 + 0 =$	$6 + 2 + 12 =$	$15 + 1 + 2 =$
$2 + 16 + 1 =$	$14 + 2 + 2 =$	$13 + 7 + 0 =$	$13 + 1 + 6 =$
$5 + 0 + 11 =$	$5 + 6 + 8 =$	$1 + 8 + 8 =$	$2 + 3 + 5 =$
$4 + 12 + 1 =$	$10 + 9 + 1 =$	$1 + 0 + 7 =$	$6 + 2 + 2 =$
$9 + 5 + 6 =$	$1 + 0 + 15 =$	$0 + 2 + 8 =$	$6 + 9 + 3 =$
$1 + 12 + 4 =$	$9 + 4 + 7 =$	$10 + 4 + 1 =$	$17 + 1 + 1 =$
$11 + 1 + 6 =$	$11 + 1 + 7 =$	$2 + 16 + 2 =$	$3 + 6 + 6 =$
$10 + 0 + 1 =$	$1 + 0 + 2 =$	$1 + 12 + 1 =$	$11 + 4 + 1 =$
$13 + 4 + 2 =$	$4 + 11 + 4 =$	$4 + 16 + 0 =$	$8 + 4 + 7 =$

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姓名 _____ 正 数 _____

$5 + 7 + 6 =$	$7 + 4 + 0 =$	$5 + 0 + 4 =$	$13 + 1 + 5 =$
$3 + 2 + 11 =$	$6 + 0 + 8 =$	$10 + 5 + 2 =$	$12 + 1 + 4 =$
$8 + 0 + 2 =$	$4 + 15 + 1 =$	$3 + 15 + 1 =$	$10 + 2 + 4 =$
$6 + 3 + 3 =$	$6 + 0 + 10 =$	$17 + 2 + 1 =$	$4 + 8 + 1 =$
$8 + 8 + 3 =$	$0 + 20 + 0 =$	$3 + 8 + 7 =$	$3 + 7 + 4 =$
$1 + 17 + 1 =$	$10 + 5 + 4 =$	$1 + 13 + 6 =$	$14 + 4 + 0 =$
$1 + 11 + 4 =$	$6 + 0 + 9 =$	$5 + 13 + 0 =$	$1 + 6 + 0 =$
$4 + 7 + 5 =$	$6 + 1 + 8 =$	$11 + 5 + 1 =$	$6 + 1 + 4 =$
$7 + 9 + 1 =$	$5 + 0 + 8 =$	$8 + 0 + 1 =$	$3 + 3 + 0 =$
$16 + 1 + 2 =$	$12 + 8 + 0 =$	$10 + 3 + 7 =$	$1 + 13 + 3 =$
$10 + 5 + 5 =$	$2 + 14 + 3 =$	$3 + 13 + 1 =$	$6 + 7 + 6 =$
$3 + 2 + 14 =$	$8 + 3 + 9 =$	$3 + 7 + 3 =$	$12 + 4 + 1 =$
$1 + 3 + 14 =$	$6 + 1 + 1 =$	$2 + 14 + 2 =$	$13 + 0 + 2 =$
$11 + 3 + 5 =$	$0 + 16 + 2 =$	$2 + 8 + 1 =$	$14 + 4 + 1 =$
$9 + 3 + 4 =$	$1 + 9 + 8 =$	$5 + 1 + 4 =$	$4 + 14 + 0 =$
$2 + 9 + 1 =$	$5 + 3 + 0 =$	$11 + 0 + 1 =$	$5 + 5 + 1 =$
$10 + 4 + 0 =$	$7 + 1 + 10 =$	$10 + 4 + 4 =$	$5 + 1 + 8 =$
$0 + 4 + 5 =$	$4 + 7 + 1 =$	$2 + 0 + 12 =$	$9 + 9 + 0 =$
$6 + 0 + 6 =$	$2 + 13 + 0 =$	$10 + 6 + 4 =$	$3 + 5 + 2 =$
$3 + 0 + 7 =$	$0 + 1 + 4 =$	$0 + 5 + 7 =$	$8 + 0 + 4 =$

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姓名 _____ 正 数 _____

$4 + 4 + 11 =$

$0 + 0 + 17 =$

$0 + 3 + 0 =$

$9 + 7 + 2 =$

$0 + 17 + 2 =$

$3 + 10 + 3 =$

$1 + 12 + 0 =$

$13 + 1 + 1 =$

$5 + 3 + 5 =$

$10 + 1 + 0 =$

$12 + 2 + 5 =$

$3 + 8 + 9 =$

$5 + 0 + 0 =$

$13 + 1 + 0 =$

$11 + 2 + 6 =$

$9 + 0 + 11 =$

$9 + 6 + 4 =$

$3 + 2 + 1 =$

$12 + 1 + 5 =$

$7 + 12 + 0 =$

$3 + 3 + 6 =$

$11 + 8 + 0 =$

$10 + 3 + 5 =$

$6 + 10 + 1 =$

$2 + 0 + 5 =$

$2 + 1 + 8 =$

$0 + 2 + 17 =$

$9 + 1 + 8 =$

$1 + 5 + 2 =$

$7 + 2 + 6 =$

$0 + 18 + 1 =$

$18 + 1 + 1 =$

$4 + 6 + 4 =$

$2 + 2 + 11 =$

$15 + 5 + 0 =$

$2 + 14 + 4 =$

$6 + 0 + 14 =$

$11 + 4 + 5 =$

$1 + 16 + 2 =$

$0 + 1 + 17 =$

$3 + 12 + 1 =$

$0 + 8 + 2 =$

$16 + 1 + 1 =$

$3 + 2 + 4 =$

$7 + 6 + 0 =$

$14 + 0 + 1 =$

$13 + 0 + 0 =$

$0 + 10 + 2 =$

$11 + 5 + 0 =$

$3 + 1 + 14 =$

$1 + 13 + 4 =$

$4 + 2 + 3 =$

$10 + 4 + 3 =$

$8 + 5 + 2 =$

$9 + 1 + 1 =$

$8 + 3 + 0 =$

$2 + 10 + 7 =$

$14 + 2 + 4 =$

$16 + 4 + 0 =$

$0 + 5 + 12 =$

$0 + 1 + 5 =$

$5 + 2 + 12 =$

$4 + 2 + 1 =$

$4 + 6 + 6 =$

$6 + 0 + 7 =$

$12 + 3 + 3 =$

$11 + 4 + 2 =$

$0 + 9 + 9 =$

$3 + 2 + 12 =$

$7 + 0 + 11 =$

$15 + 0 + 5 =$

$12 + 4 + 0 =$

$0 + 7 + 3 =$

$7 + 5 + 1 =$

$4 + 3 + 9 =$

$1 + 9 + 9 =$

$8 + 12 + 0 =$

$5 + 11 + 3 =$

$14 + 6 + 0 =$

$14 + 2 + 1 =$