

一年 上册20以内不 位加法口算 2400道

姓名 _____ 正 数 _____

$15 + 3 = ()$	$1 + () = 2$	$8 + 11 = ()$	$11 + 2 = ()$
$4 + 1 = ()$	$() + 6 = 7$	$2 + 17 = ()$	$13 + 2 = ()$
$3 + 12 = ()$	$5 + () = 6$	$3 + () = 19$	$4 + 5 = ()$
$5 + 2 = ()$	$() + 12 = 14$	$16 + 1 = ()$	$1 + 15 = ()$
$2 + 5 = ()$	$11 + () = 15$	$12 + () = 17$	$15 + 4 = ()$
$() + 1 = 12$	$2 + 1 = ()$	$14 + 3 = ()$	$() + 4 = 18$
$() + 4 = 17$	$2 + 4 = ()$	$() + 5 = 18$	$12 + 1 = ()$
$7 + 12 = ()$	$() + 13 = 14$	$4 + 3 = ()$	$1 + 3 = ()$
$4 + 4 = ()$	$1 + 14 = ()$	$2 + 2 = ()$	$() + 3 = 14$
$2 + 16 = ()$	$14 + () = 15$	$() + 1 = 4$	$4 + () = 6$
$() + 11 = 13$	$1 + () = 9$	$6 + 1 = ()$	$() + 11 = 12$
$3 + () = 8$	$18 + 1 = ()$	$2 + () = 5$	$14 + 2 = ()$
$11 + 8 = ()$	$4 + 15 = ()$	$1 + () = 19$	$5 + 14 = ()$
$12 + 2 = ()$	$() + 14 = 16$	$13 + 1 = ()$	$16 + () = 19$
$() + 7 = 18$	$7 + () = 8$	$2 + () = 15$	$12 + () = 15$
$3 + () = 16$	$1 + 7 = ()$	$6 + 3 = ()$	$3 + 11 = ()$
$15 + 1 = ()$	$() + 2 = 5$	$5 + () = 9$	$7 + 2 = ()$
$() + 15 = 17$	$() + 17 = 18$	$1 + () = 6$	$() + 15 = 18$
$13 + 6 = ()$	$5 + 3 = ()$	$17 + 1 = ()$	$4 + 12 = ()$
$7 + 11 = ()$	$() + 1 = 9$	$16 + 2 = ()$	$1 + 2 = ()$

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$() + 14 = 18$	$17 + 2 = ()$	$12 + 7 = ()$	$() + 13 = 18$
$12 + () = 18$	$6 + 11 = ()$	$2 + () = 9$	$15 + () = 17$
$() + 12 = 13$	$() + 4 = 16$	$11 + 6 = ()$	$1 + 4 = ()$
$() + 13 = 19$	$() + 5 = 19$	$2 + () = 8$	$5 + 11 = ()$
$11 + () = 16$	$13 + 3 = ()$	$4 + () = 17$	$6 + () = 18$
$() + 2 = 8$	$5 + 12 = ()$	$3 + 3 = ()$	$() + 11 = 15$
$() + 2 = 8$	$() + 4 = 18$	$1 + 15 = ()$	$16 + () = 19$
$18 + 1 = ()$	$1 + 2 = ()$	$() + 13 = 19$	$16 + 2 = ()$
$2 + () = 9$	$13 + 2 = ()$	$8 + 11 = ()$	$7 + 11 = ()$
$13 + 3 = ()$	$15 + 3 = ()$	$() + 12 = 14$	$14 + 3 = ()$
$11 + 6 = ()$	$3 + 3 = ()$	$7 + 11 = ()$	$1 + () = 19$
$() + 17 = 18$	$1 + () = 2$	$5 + 12 = ()$	$() + 2 = 8$
$() + 11 = 12$	$3 + 11 = ()$	$1 + 15 = ()$	$() + 11 = 12$
$() + 13 = 14$	$3 + () = 8$	$1 + () = 6$	$15 + 4 = ()$
$12 + () = 18$	$2 + 16 = ()$	$() + 11 = 12$	$() + 1 = 12$
$2 + 17 = ()$	$() + 6 = 7$	$() + 4 = 18$	$16 + 2 = ()$
$13 + 6 = ()$	$() + 1 = 4$	$16 + () = 19$	$() + 13 = 19$
$2 + 5 = ()$	$17 + 1 = ()$	$1 + 2 = ()$	$11 + 2 = ()$
$() + 11 = 12$	$2 + 17 = ()$	$5 + 2 = ()$	$() + 11 = 15$
$11 + 8 = ()$	$4 + () = 17$	$17 + 2 = ()$	$() + 3 = 14$

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$12 + 2 = ()$	$4 + () = 17$	$14 + () = 15$	$4 + () = 6$
$() + 3 = 14$	$2 + 17 = ()$	$() + 15 = 18$	$16 + 1 = ()$
$4 + 3 = ()$	$14 + 3 = ()$	$13 + 2 = ()$	$4 + 5 = ()$
$1 + 14 = ()$	$1 + 2 = ()$	$2 + () = 5$	$13 + 1 = ()$
$7 + 2 = ()$	$8 + 11 = ()$	$2 + () = 15$	$8 + 11 = ()$
$5 + () = 6$	$3 + () = 19$	$() + 12 = 14$	$2 + () = 5$
$() + 13 = 19$	$() + 11 = 13$	$1 + 3 = ()$	$5 + 11 = ()$
$13 + 1 = ()$	$() + 13 = 19$	$12 + () = 17$	$14 + 3 = ()$
$() + 6 = 7$	$() + 11 = 15$	$1 + 7 = ()$	$11 + 8 = ()$
$4 + 12 = ()$	$() + 5 = 18$	$2 + () = 15$	$() + 4 = 17$
$5 + 14 = ()$	$12 + 1 = ()$	$4 + 4 = ()$	$() + 4 = 16$
$13 + 2 = ()$	$14 + () = 15$	$2 + 4 = ()$	$5 + 14 = ()$
$2 + 5 = ()$	$5 + 11 = ()$	$12 + 1 = ()$	$16 + 2 = ()$
$() + 15 = 18$	$4 + 5 = ()$	$() + 11 = 13$	$3 + () = 16$
$4 + 4 = ()$	$4 + 15 = ()$	$12 + 7 = ()$	$3 + 12 = ()$
$() + 6 = 7$	$() + 2 = 8$	$16 + 2 = ()$	$() + 4 = 16$
$() + 14 = 16$	$15 + 1 = ()$	$() + 11 = 13$	$13 + 1 = ()$
$8 + 11 = ()$	$2 + () = 15$	$2 + 17 = ()$	$4 + 12 = ()$
$15 + () = 17$	$18 + 1 = ()$	$2 + 17 = ()$	$() + 11 = 12$
$() + 13 = 18$	$1 + 4 = ()$	$() + 13 = 14$	$() + 12 = 14$